

**Garant**

**HSS boring bar AH.. STFCR 90°, for indexable inserts TC., right-hand, Shank  
Ø / insert size: 25/16mm**


**Order data**

Order number	260922 25/16
GTIN	4045197653468
Item class	21T

**Technical description**

suitable indexable insert	TC.. 16T3..
Centre offset $L_3$	17 mm
Minimum pre-drill $\varnothing D_{\min}$	28 mm
ISO code toolholder	AH25R STFCR/L16
Insert size	16 mm
Pack of insert screws	269028 8
Head length $L_1$	40 mm
Overall length $L$	200 mm
Clamping height $L_2$	23 mm
Setting angle $\kappa$	90 degrees
Shank $\varnothing D_s$	25 mm
Standard	Works standard
Application type	right-hand
Boring depth up to	5×D
Tool material	HSS
Through-coolant	yes

Application	Internal longitudinal turning
Type of product	Boring Bar

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## Accessories

Set of insert screws Type 7	269028 7
Set of insert screws Type 8	269028 8
Torque screwdriver with scale, to take interchangeable blades maximum torque 500 cNm	659957 500
PrecisionBit for Torx®, 1/4 inch E 6.3 Torx® profile TX15	674248 TX15